IMPORTANT: READ ENTIRE GUIDE BEFORE BEGINNING INSTALLATION.

PLEASE NOTE: Proper assembly, installation and maintenance are essential if the benefits of your EMCO® product are to be fully attained. Therefore, please read and follow this Installation Guide completely. If your abilities do not match this procedure’s requirements, contact an experienced contractor.

Every assembly and installation is different (wind load, structural support, etc.). EMCO strongly recommends consultation with an Andersen supplier or an experienced contractor, architect or structural engineer prior to the assembly and installation of any product. EMCO has no responsibility in regard to the post-manufactured assembly and installation of EMCO products.

To ensure limited warranty protection, register your door now at RegisterMyDoor.com. This product is covered by EMCO's storm & screen doors product limited warranty.*

PLEASE DO NOT return this product to store! You may direct any questions to the Solution Center at 1-800-933-3626, Monday through Friday, 7 a.m. to 7 p.m. Central Time, and Saturday and Sunday, 8 a.m. to 5 p.m. Central Time.

IMPORTANT INFORMATION ABOUT YOUR DOOR’S SERIAL NUMBER.

INSTALLER: DO NOT REMOVE SERIAL NUMBER FROM DOOR.

GIVE THIS ENTIRE INSTALLATION GUIDE TO HOMEOWNER.

HOMEOWNER: Keep this installation guide for future reference.

IMPORTANT:

WRITE DOOR SERIAL NUMBER IN THIS SPACE:

Serial number sticker is located on the hinge side of the door. Refer to this number for warranty service.

*EMCO Enterprises, Inc. is a wholly owned subsidiary of Andersen Corporation. EMCO manufactures Andersen® and EMCO® doors. EMCO supports the limited warranties covering Andersen® storm and screen doors. “Andersen”, “EMCO” and all other marks where denoted are trademarks of Andersen Corporation. ©2006 Andersen Corporation. All rights reserved.
Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

**FOR DOOR MOUNTING** — Use in Steps 2, 4, 6, 7, 8, 11, 14

- #8 X 1" PHILLIPS PAN HEAD SCREW QTY: 32
- #8 X 1/2" PHILLIPS PAN HEAD SCREW QTY: 2
- #8 X 1" PAINTED PHILLIPS PAN HEAD SCREW QTY: 6

**TO INSTALL HANDLE** — Use in Step 3, 9

- #8 X 7/8" PHILLIPS PAN HEAD SCREW QTY: 2
- #8 X 3/4" PHILLIPS FLAT HEAD SCREW COUNTERSUNK QTY: 2
- #6 X 1/2" PHILLIPS FLAT HEAD SCREW COUNTERSUNK QTY: 4

**TO INSTALL CLOSER** — Use in Step 10

- #10 X 2" PAINTED PHILLIPS PAN HEAD SCREW QTY: 4
- #12 X 5/8" PAINTED PHILLIPS PAN HEAD SCREW QTY: 2
- REGULAR CONNECTING PIN QTY: 1
- LONG GROOVED CONNECTING PIN QTY: 1
Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

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Pre-installation information
RETAI N THESE INSTRUCTIONS FOR FUTURE REFERENCE.

MEASURE THE ENTRYWAY

Measure the height and width of the door even with the brickmold as shown in the illustration. Use the smallest width measurement to determine the opening width. Compare your door opening height and width with the size chart to choose the appropriate size of your new storm door. If the opening does not fall within any of these limits, it will be necessary to rework the door jamb. You may wish to consult a professional carpenter to do so.

STORM DOOR TO DOOR OPENING SIZE CHART

<table>
<thead>
<tr>
<th>NOMINAL DOOR SIZE</th>
<th>FITS DOOR OPENING SIZES:</th>
<th>Z-bar Extender Kits are available for these door opening widths from your EMCO storm &amp; screen door dealer.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>Height</td>
<td></td>
</tr>
<tr>
<td>36&quot;x80&quot; door</td>
<td>35 3/4&quot; to 36 3/8&quot;</td>
<td>36 3/8&quot; to 37 3/8&quot;</td>
</tr>
<tr>
<td>34&quot;x80&quot; door</td>
<td>33 3/4&quot; to 34 3/8&quot;</td>
<td>34 3/8&quot; to 35 3/8&quot;</td>
</tr>
<tr>
<td>33&quot;x80&quot; door</td>
<td>32 3/4&quot; to 33 3/8&quot;</td>
<td>33 3/8&quot; to 34 3/8&quot;</td>
</tr>
<tr>
<td>32&quot;x80&quot; door</td>
<td>31 3/4&quot; to 32 3/8&quot;</td>
<td>32 3/8&quot; to 33 3/8&quot;</td>
</tr>
</tbody>
</table>

RECOMMENDED TOOLS

• Safety Glasses
• Drill
• 1/8", 7/64", 5/32", 3/8", 3/4" drill bits
• Center punch
• Hacksaw
• Hammer
• Level
• Phillips head screwdriver
• Regular screwdriver
• Square
• Scissors
• Pliers
• Tape measure
• Caulking gun with caulk
• Pencil
• Tape
• Metal File

IMPORTANT — BEFORE YOU BEGIN

• To provide for the all-weather performance of your door, please read and follow the instructions carefully.
• If you are installing a double-door kit or sidelight storm window with your door, read those instructions first.
• Please handle your door with care to avoid damage and/or scratches.
• If your door has protective tape, do not remove it until instructed to do so.
• Be sure decorative side of molded frame faces outward.
• Please double-check that you have all of your parts before you discard your carton. All fasteners required for each step are illustrated on pages 2 and 3 for your convenience.

WARNING

The insect screen is intended for reasonable insect control and not the retention of objects or persons within the interior. The insect screen material will not stop a person from falling through the door.

WARNING

Weight of window and door unit(s) and accessories will vary. Use a reasonable number of people with sufficient strength to lift, carry, and install window and door unit(s) and accessories. Always use appropriate lifting techniques. Failure to do so may result in injury.
1. DETERMINE HINGE SIDE:

A. The storm door has been designed for either left or right hinged installation. Position the door frame in the door opening with the top of the door at the top of the entry. The top of the door is where the screen pull and screen cover plate are located. The hinge side will be the side that is the door pivot point. **Be sure that the window latches are to the interior of the door.**

Looking from the exterior of the home:

- A *right hinged* door will have the handle on the left,
- A *left hinged* door will have the handle on the right.

B. While door frame is in door opening, hold interior handle (from handle set parts box) in place to make sure it will not interfere with the handle of your entry door. If your handles interfere, hinge on opposite side.

C. You may wish to mark the hinge side of the door with a piece of tape for reference.

2. INSTALL RAIN CAP:

**WARNING**

Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

A. Position the rain cap against the top brickmold (with fuzzy edge of weatherstripping facing outward), centered between door jambs.

B. Holding rain cap in place, drill a 1/8” pilot hole through rain cap mounting hole into the brickmold on the side you will hinge the door.

C. Secure rain cap with one unpainted #8 x 1” screw. Do not install remaining screws yet.
3. INSTALL HINGE SIDE COVER PLATE:
A. DO NOT remove the insert located inside the hinge side pocket.

**IMPORTANT**
For proper operation, insert must remain in pocket of hinge side.

B. Locate cover plate in hardware kit. Hold the cover plate over the hinge side pocket of the door frame edge. Make sure hinge side pocket is fully covered by cover plate. Mark the two mounting screw locations.

C. Drill a 1/8" pilot hole at the marked locations. Install the cover plate with two (2) #8 x 3/4" flat head screws provided in hardware kit.

4. ATTACH HINGE SIDE Z-BAR ASSEMBLY TO DOOR:
A. To determine which end of hinge side Z-bar is top, hold hinge side Z-bar up to door opening to side you desire to be hinged. The screw track will be on left side for left hinge installation and to right for right hinge installation. **MARK TOP OF HINGE SIDE Z-BAR WITH TAPE.**

B. Set door on edge with hinge edge facing up. Locate the second and third edge cover screws (counting down from top of door). Remove both screws.

C. Place the hinge side Z-bar against the edge of the door, as shown in graphic 4C/D, and position the top of the hinge side Z-bar 1/4" beyond the top of the door frame. The top hole of the second hinge from the door top and the bottom hole of the third hinge from the door top should line up with the holes in the door edge left by removing the screws in the previous step.

D. Replace the two (2) screws previously removed with #8 x 1" unpainted screws. Drill 1/8" pilot holes perpendicular to the door edge and through the remaining holes in the middle two (2) hinges and secure with #8 x 1" unpainted screws. With the two (2) middle two hinges secure to the door, repeat the same procedure for the remaining two (2) hinges.

**CAUTION**
Do not overtighten the hinge screws. Overtightening may cause the hinge screws to strip out in predrilled holes and not properly secure hinge side Z-bar to door.

**IMPORTANT**
For proper performance, make sure that all four hinges contact the bottom bushings.
5. CUT HINGE SIDE Z-BAR TO LENGTH:

To fit the hinge side Z-bar into the opening, you will need to cut the hinge side Z-bar to same length as the opening height of your door.

A. Measure the door opening height on hinge side from the underside of the rain cap to the top of the door sill. This is the measurement that you will use to cut hinge side Z-bar to length.

**Hinge Side Door Opening Height**

B. Using this height, measure down from the top of the hinge side Z-bar, which was marked with tape in step 4A. Mark a cutting line at door opening height and cut to length with a hacksaw at bottom of hinge side Z-bar. If bottom of door opening (sill) has an angled slope, you may wish to cut the hinge side Z-bar at a slight angle to match.

**Important**

Be sure to cut hinge side Z-bar from the bottom of the door so the top will be flush with the rain cap.

6. PLACE DOOR IN OPENING:

**WARNING**

Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

**WARNING**

Weight of window and door unit(s) and accessories will vary. Use a reasonable number of people with sufficient strength to lift, carry, and install window and door unit(s) and accessories. Always use appropriate lifting techniques. Failure to do so may result in injury.

A. Set door in opening so hinge side Z-bar is flush with end of rain cap and is tight against the underside of the rain cap. Pre-drill an 1/8" pilot hole through the top mounting hole of the hinge side Z-bar into the brickmold and install one (1) #8 x 1" unpainted screw.

B. Using a level, make sure the hinge side Z-bar runs straight up and down. Drill 1/8" pilot holes and install the five (5) #8 x 1" unpainted screws in the remaining holes. Make sure the door opens and closes freely before proceeding.

C. Open the door and drill 1/8" pilot holes through the mounting holes on the inside of the hinge side Z-bar into the door jamb. Install eight (8) #8 x 1" unpainted screws.

**CAUTION**

Overtightening the screws may deform the hinge side Z-bar. If the hinge side Z-bar is deformed from overtightening, the screws may be loosened until the hinge side Z-bar is straight.
7. SECURE RAIN CAP:

**WARNING**

Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

A. Adjust the rain cap so there is an equal space between the rain cap and along the top edge of the door.

B. Drill two (2) 1/8" pilot holes through the remaining mounting holes and install two (2) #8 x 1" unpainted screws.

8. CUT AND INSTALL HANDLE SIDE Z-BAR:

**WARNING**

Steel will corrode when used with ACQ Pressure Treated Lumber. Obtain and use the appropriate size stainless steel fastener as called out in the installation guide to fasten unit to any rough opening made from ACQ Pressure Treated Lumber. Failure to use stainless steel fasteners for the installation could cause a failure resulting in injury, property, or product damage.

A. To determine which end of the handle side Z-bar is top, hold handle side Z-bar up to door opening opposite hinge side Z-bar. The weatherstripping will face the door opening. Mark top of handle side Z-bar with tape for future reference.

B. The handle side Z-bar will need to be cut to the handle side opening door height. To do so, measure the door opening height on the handle side from the underside of rain cap to top of sill.

**IMPORTANT**

Mark top of handle side Z-bar with tape to help identify later in the installation. Cut to length at bottom.

C. Using this measurement, measure down from top of handle side Z-bar and mark a cutting line. **Note:** If your entryway sill has an angled slope, you may wish to cut handle side Z-bar at a slight angle to match.

D. Set handle side Z-bar in door opening so the top is pushed against underside of rain cap. Maintain a consistent 1/4" gap between handle side Z-bar and side edge of door (adjust handle side Z-bar as needed).

E. Drill a 1/8" pilot hole through top mounting hole and into brickmold.

F. Secure top of the handle side Z-bar with one (1) #8 x 1" unpainted screw. Re-check to make sure you have maintained the 1/4" gap and drill 1/8" pilot holes through the remaining mounting holes. Install the remaining six (6) #8 x 1" unpainted screws to secure the handle side Z-bar in the opening.
9. INSTALL HANDLE SET:
A. Follow the instructions included in the hardware kit box packed with your door.

**IMPORTANT**
Duplicate keys can be made by your nearest home improvement store or locksmith.

10. INSTALL CLOSER:
A. Follow the instructions included in the hardware kit box packed with your door.

11. ASSEMBLE AND INSTALL SWEEP:
A. Slide the sweep fin into the fin track flush with sweep end. Use pliers to squeeze track legs on both ends of sweep to secure fin and trim off excess.

**IMPORTANT**
Remove protective tape from sweep, if applicable.

B. Slide sweep over base of door with mounting slots on inside of door. Align end of sweep with handle side edge of door. Position sweep so both ends of sweep fin touch door sill completely.

C. Mark and drill 1/8" pilot holes into door through sweep mounting slots.

**CAUTION**
Do not drill completely through door. This will create an unnecessary hole in your door and may cause water and air infiltration.

D. Secure sweep using the two (2) #8 x 1/2" screws provided.

**NOTICE**
Sweep is intentionally narrower than the door.

12. CUT EDGE SEAL:
A. Hold edge seal up to handle side of door so round side faces outside and weather pile seals against handle side Z-bar. Mark top of edge seal with a piece of tape.

B. The edge seal will need to be cut to the final height of the door. Measure from top of door to bottom of sweep. With this height, measure from top of edge seal, mark a cutting line and cut at mark.

**STEP 12B**

**Edge Seal Height**

---

**STEP 11**

**STEP 12**
13. FILE EDGE SEAL:
A. Round the bottom corner of the edge seal with a metal file to smooth sharp edges.

**WARNING**

Once the edge seal is cut to length, generously round the bottom corner of the edge seal with a metal file to smooth sharp edges. Failure to do so may result in injury.

14. INSTALL EDGE SEAL:
A. Open the door and remove the four (4) hex-head screws securing the handle side edge cover to the door edge.
B. Place the edge seal on the handle side of the door as shown in graphic 14B. The rounded face of the edge seal should be to the exterior. Make sure the edge seal is seated on the door edge properly.
C. Slide the edge seal up so that it is flush with the top of the door. The top hole in the edge seal should line up with the top hole in the edge cover. Install a #8 x 1" painted screw in the top hole. Drill a 1/8" pilot hole through the remaining mounting holes and secure with five (5) #8 x 1" painted screws.

15. INSTALL SCREW COVERS:
A. Locate the hinge side screw track, handle side screw track, and rain cap screw track.
B. Lock front leg of screw cover in notch of screw track. Use forefingers to apply pressure to other leg to snap it into the track. Make sure that the screw covers snap into the screw track along the entire length of the rain cap and both the hinge side and handle side Z-bars.
C. Trim off any excess with a utility knife or sharp scissors.
16. ADJUSTING THE CLOSER:
A. Locate adjustment screw on the end of closer that attaches to the door frame.
B. Open door, then let it close to note current closing speed.
C. Use Phillips-head screwdriver to adjust closer to desired speed.
   1. For faster closing speed, turn adjustment screw to the left (counterclockwise).
   2. For slower closing speed, turn adjustment screw to the right (clockwise).
   3. Test door (open it, then let it close) after each adjustment of the screw, and then adjust screw further (if needed) until desired speed is achieved.

17. ATTACH INSECT SCREEN TO WINDOW:
A. Raise the window with latches to approximately eye level.

**WARNING**
The retractable insect screen is stored inside the door with a highly tightened spring. If released, insect screen may release suddenly causing injury or product damage. **Maintain a firm grasp when attaching the insect screen to the window.**

B. To position the insect screen and window, lower the insect screen. Pull the insect screen down over the top of the window latch rail. A slight pull towards you will allow the insect screen pull lip to maneuver around the window latch rail.

C. A slight push outwards will align the insect screen pull lip and window latch rail. Raise the insect screen slightly. The insect screen will be fully engaged when the window latch rail is interlocked with the insect screen pull lip. See image to right for proper positioning.
REGULAR MAINTENANCE

WINDOW GLASS – The glass may be cleaned with any household glass cleaner. Keep glass cleaners away from painted parts and brass/nickel components.

PLastic PARTS – Plastic door components may be cleaned using a mild soap and water mixture and by gently rubbing the affected area. Do not use harsh abrasives or any product that contains chlorine.

METAL PARTS – Metal parts on the door may be cleaned using a mild soap and water mixture and by gently rubbing the affected area. Mineral spirits may be used and will not harm the paint. This will remove many items such as glue residue. Do not use harsh abrasives or any product that contains chlorine.

HANDLE COMPONENTS – The TarnishGuard™ handle on the door has been treated to protect the surface from atmospheric agents and normal wear. To clean your TarnishGuard™ treated handle, wipe with wet or dry cloth every two months to maintain beauty and luster. Do not use harsh abrasives or any product that contains chlorine.

ANODIZED FINISHED SWEEPS – The anodized finished sweep may be cleaned with a mild solution of soap and water. Do not use harsh abrasives or any product that contains chlorine.

PRODUCT WARRANTY

LIMITED WARRANTY

Subject to the exclusions and limitations described below, doors (maintenance-free exterior over wood core models) are warranted by EMCO Enterprises, Inc. (EMCO) against manufacturing defects, under normal use, to the original consumer purchaser who owns the home on which the door was initially installed for a period of twelve (12) years from original retail purchase (or, if for a shorter period, for as long as the original consumer purchaser owns the home on which the door was initially installed).

Locksets, closers and door sweeps are warranted for a period of one (1) year from the date of original retail purchase (or, if for a shorter period, for as long as the original consumer purchaser owns the home on which the door was initially installed). Glass and screen fabric are excluded from this limited warranty coverage. In addition, lockset, closers and door sweep are warranted for a period of one year from the date of purchase. Glass and screen fabric is excluded from this warranty coverage.

During the applicable warranty period, and upon written proof of purchase, door or door components covered by this limited warranty will be repaired or replaced at our option, without charge except after twelve (12) years for maintenance-free exterior models and the sole remedy will be the availability to purchase a comparable new door sold by EMCO at 50% of the then current list price. This limited warranty will not apply if the door has been misused, abused or altered. This limited warranty excludes breakage, lack of maintenance, normal effects of sun and weather, severe wind, and normal wear and tear.

Under normal use, painted finish is warranted against manufacturing defect and adhesion defect and the functionality of the hinge is covered for as long as the original consumer purchaser owns the home on which the door was initially installed.

Labor is not included in this limited warranty. For consumer assistance under this limited warranty, call 1-800-933-3626. Replacements and repairs made under this limited warranty are warranted for the remainder of the warranty period applicable to the original product.

EMCO’S LIABILITY UNDER THIS LIMITED WARRANTY IS LIMITED TO THE REMEDIES SET FORTH ABOVE AND EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGE. ALL IMPLIED WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WILL EXPIRE WITH THE APPLICABLE TERM OF THE 12 YEAR LIMITED WARRANTIES.

Some states do not allow the exclusion of incidental and consequential damage, so the above may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

THE WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGE.

Some states do not allow the exclusion of incidental and consequential damage, so the above may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.
BRASS AND NICKEL COMPONENTS

LIMITED WARRANTY

Warranted to keep its genuine-brass beauty for as long as you own your home, or EMCO replaces or repairs it.

EMCO Enterprises, Inc. (EMCO) warrants that the brass handle set and sweep are warranted to keep the genuine-brass finish for as long as the original consumer purchaser owns the home on which the door containing such brass parts was initially installed, or they will be repaired or replaced at no additional charge.

Brass limited warranty is effective for all applicable doors sold after January 1, 1999.

All submissions for replacement or repair under this limited warranty must be made by the purchaser through the EMCO Express Service Hotline at 1-800-933-3626, in order to qualify for this warranty coverage.

Upon written proof of purchase and the submission of the door serial number, the brass hardware will be repaired or replaced at our option, without charge.

This limited warranty will not apply if the hardware has been misused, abused or altered. This limited warranty does not apply to inside painted hardware or the function of all locksets and lockset components (see product warranty for complete hardware product limited warranty information).

Labor is not included in this limited warranty. For consumer assistance under this limited warranty, call 1-800-933-3626.

Replacements and repairs made under this limited warranty are warranted for the remainder of the warranty period applicable to the original product.

EMCO'S LIABILITY UNDER THIS LIMITED WARRANTY IS LIMITED TO THE REMEDIES SET FORTH ABOVE AND EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGE. ALL IMPLIED WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WILL EXPIRE WITH THE TERM OF THIS LIMITED BRASS COMPONENT WARRANTY.

Some states do not allow the exclusion of incidental and consequential damage, so the above may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

“OOPS-PROOF” INSTALLATION

LIMITED WARRANTY

EMCO replaces or repairs any parts lost or miscut during your installation.

EMCO Enterprises, Inc. (EMCO) warrants that any part lost or miscut during the original installation of your door will be repaired or replaced at no additional charge. Mis-drilling is not included in this warranty.

All submissions for replacement or repair under this limited warranty must be made by the original purchaser through the EMCO Express Service Hotline at 1-800-933-3626, in order to qualify for this limited warranty coverage.

Upon written proof of purchase and submission of the door serial number, the part will be repaired or replaced at EMCO’s option, without charge. This limited warranty will not apply if the part has been misused, abused or altered.

Labor is not included in this limited warranty. For consumer assistance under this limited warranty, call 1-800-933-3626.

Replacements and repairs under this limited warranty are warranted for the remainder of the warranty period applicable to the original product.

EMCO’S LIABILITY UNDER THIS LIMITED WARRANTY IS LIMITED TO THE REMEDIES SET FORTH ABOVE AND EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGE. ALL IMPLIED WARRANTIES INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WILL EXPIRE WITH THE TERM OF THIS LIMITED WARRANTY.

Some states do not allow the exclusion of incidental and consequential damage, so the above may not apply to you. This limited warranty gives you specific legal rights, and you may have other rights that may vary from state to state.

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